This topic will use many of the same principles as the pancake version, and some of the steps are repeated. I will include those steps here (red graph grid) so each file is complete and can be used without the other.

You should have either the actual gun or a "dummy" gun - a replica made for training purposes and holster molding. The dimensions (outline) and thickness of the gun can be either measured and drawn or traced onto paper. I like graph paper.

Decide the thickness of leather you want to use. I select that based on the size of the gun, and to some extent its weight and shape also. In most cases I like 7/8 ounce leather for holsters worn on a belt.

Draw or trace the gun outline on your paper, rotated to the angle you would like it to ‘carry’. This one is 20 degrees forward.

Add stitch lines each side of the gun a distance equal to **half the width of that side plus the leather thickness.** This may or may not be equal on each side.

To illustrate:
if your slide is 1” wide and your leather is 8 oz, then your front stitch line will be about 9/16” from the slide: (1” + 1/8”, and then take half of that).

I have also added a line under the grip and another below the gun muzzle. These will be your room to grip the weapon, and the bottom of your finished holster
From this, you can draw a line for the top of your holster, being sure to leave it below the line you made for grip clearance.

Up to this point, it’s the same as the pancake ‘version’.

Now we split from the pancake style just a bit. Draw line about 3/4” away from the stitch line on the trailing edge of the holster only.

Decide how high you would like the holster to ride and draw horizontal lines the same distance apart as the width of belt you wish to use. Stop belt lines at the leading stitch line.

Draw another line 3/4” away and parallel to the belt slot line for the trailing edge of the holster. Use a circle or curve to round and join the top corners.
Holster Pattern Making
Pattern Making: Avenger style holster
http://www.jlsleather.com/diy/pattern-making

Draw in your belt slot. This pattern was done 1/8” each side of the center mark, for a slot width of a quarter inch.

Sketch in the lower outline, joining the bottom and edge marks smoothly.

**NOTE** at this point, that IF you had already designed the pancake version of this holster, we could end up at this same point by cutting the pancake version off at the forward stitch line (compare these two pics).
This front stitch line now becomes a fold line.

Using that front fold line, fold the paper and copy the holster profile, belt lines, and gun pattern to the other side.

Stitch lines can be filled in at the front of the holster at this point.
Sketch in the sweat shield using smooth curves.

Since this is an avenger style holster, we’ll add a belt channel / reinforcement piece.

Mark the position of the slot using the belt lines and the leading edge of the pistol. Slot should be no further back (to the right) than shown.

Make a mark for the lowest part of the reinforcement panel.

Sketch in the holster front side of the reinforcement piece, staying INSIDE the gun contour and meeting the bottom edge line from the previous step.

Here I used the same curve as the lower portion of the outside of the holster.
Draw the other side of the panel, leaving sufficient belt channel width behind the slot, and forward of the grip.

Width of the leather channel should be as wide as practical without adding bulk.

Adjust the top line to meet the right side.

Add stitch lines 1/8” – 3/16” outside of belt lines on reinforcement panel, and remove belt lines.

Add stitch lines in front of slot and around perimeter of reinforcement piece.

Mark pattern with “witness marks” for position of reinforcement panel and ends of stitch lines.